
H-260HB
Column Type Fully Automatic Bandsaw Machine

H-360HF
Column Type Fully Automatic Bandsaw Machine

H-460HF
Column Type Fully Automatic Bandsaw Machine

H-560HA
Column Type Fully Automatic Bandsaw Machine

S-250HA/B
Fully Automatic Bandsaw Machine

ALL POWERFUL YELLOW
# Metal Cutting Fully Automatic Bandsaw Machines Suitable for Heavy Duty Industrial Cutting.

## SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>UNIT</th>
<th>S-250HA/B</th>
<th>H-260HB</th>
<th>H-360HF</th>
<th>H-460HF</th>
<th>H-560 HA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Capacity</td>
<td>mm</td>
<td>300 x 200/250 o 250</td>
<td>310 x 260 o 260</td>
<td>360 x 360 o 360</td>
<td>500 x 460 o 460</td>
<td>615 x 560 o 560</td>
</tr>
<tr>
<td>Bundle Cutting</td>
<td>Width (mm)</td>
<td>145 to 190 30 to 120</td>
<td>145 to 190 30 to 130</td>
<td>180 to 280 50 to 160</td>
<td>195 to 310 120 to 230</td>
<td>N/A</td>
</tr>
<tr>
<td></td>
<td>Height (mm)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade Speed</td>
<td>50Hz (m/min)</td>
<td>16 to 90 / 20 to 100</td>
<td>20 to 100</td>
<td>20 to 100</td>
<td>20 to 100</td>
<td>18 to 90</td>
</tr>
<tr>
<td>Motors:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade Drive</td>
<td>Kw</td>
<td>2.2 (3HP)/3.7 (5HP) 0.75 (1HP) 0.1 (1/8 HP)</td>
<td>3.7 (5HP) 0.75 (1HP) 0.1 (1/8 HP)</td>
<td>3.7 (5HP) 1.5 (2HP) 0.1 (1/8 HP)</td>
<td>5.5 (7.5HP) 1.5 (2HP) 0.2 (1/4 HP)</td>
<td>7.5 (10HP) 2.2 (3HP) 0.2 (1/4 HP)</td>
</tr>
<tr>
<td>Hydraulic Pump</td>
<td>Kw</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coolant Pump</td>
<td>Kw</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade Size</td>
<td>mm</td>
<td>350 x 27 x 0.9/350 x 34 x 1.1</td>
<td>3920 x 34 x 1.1</td>
<td>4420 x 34 x 1.1</td>
<td>5450 x 41 x 1.3</td>
<td>6600 x 54 x 1.6</td>
</tr>
<tr>
<td>Shuttle Bar Feed:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Single Feed</td>
<td>mm</td>
<td>400</td>
<td>400 (9 times)</td>
<td>500</td>
<td>500 (9 times)</td>
<td>400</td>
</tr>
<tr>
<td>Multiple Feed</td>
<td>mm</td>
<td>400</td>
<td>400 (9 times)</td>
<td>500</td>
<td>500 (9 times)</td>
<td>400</td>
</tr>
<tr>
<td>Minimum Clamp</td>
<td>mm</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>110</td>
</tr>
<tr>
<td>Machine Weight</td>
<td>Kg</td>
<td>1250/1460</td>
<td>1750</td>
<td>2000</td>
<td>3600</td>
<td>4500</td>
</tr>
<tr>
<td>Floor Space (L x W)</td>
<td>mm</td>
<td>2100 x 2000/2100 x 2200</td>
<td>2170 x 2100</td>
<td>2500 x 2200</td>
<td>2620 x 2190</td>
<td>3400 x 2190</td>
</tr>
</tbody>
</table>

* All specifications, dimensions and design characteristics shown in the catalogue are subject to change without prior notice.

## FEATURES

* Full stroke vise clamping system (except S-250HA).
* Hydraulically controlled dual vise full stroke clamping system (H260HB and H-560HA).
* Shuttle type automatic feed and sliding work table with roller (only for H560HA).
* Shuttle type automatic feed.
* Roller bearing carbide blade guide system (H-560HA hydraulically clamped).
* Auxiliary lifting cylinder (H560HA only).
* Proset cut counter and out of stock shut off.
* Infinitely variable blade speeds by pulley (S-250HA only).
* Infinitely variable speed control by inverter (Not available for S-250HA).
* Power driven wire brush.
* Nesting fixture for bundle cutting (not available for H-560HA).
* Hydraulic blade tensioning (S-250HA spring load manual).
* Floating shuttle vise (except S-250HA).
* PLC control for all electric and hydraulic functions.

* Split front vise
* Idle wheel motion detector for with blade stalling and breakage shutoff.
* Cutting Fluid Flushing hose for machine cleaning.
* 9 times multiple indexing.
* Automatic work height control and fast approach.
* Work light.
* 2m long roller table.
* Automatic chip conveyor.
* One M42 bi metal bandsaw blade.
* One set of tools and tool box.

## OPTIONAL EQUIPMENT

* Variable vise pressure control
* NC control

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